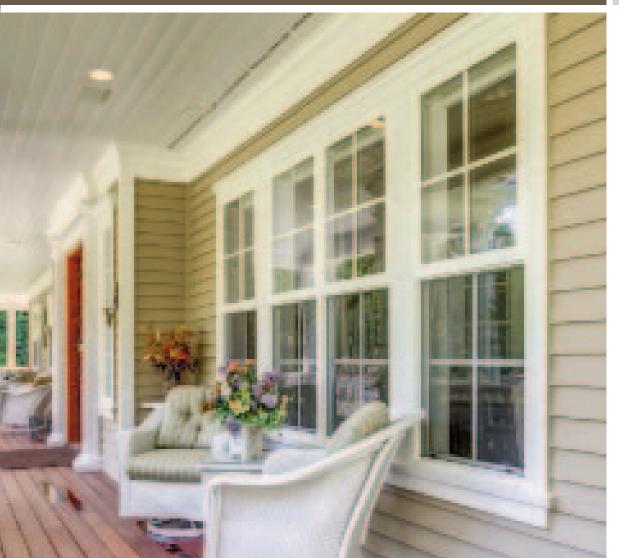
premium vinyl windows and doors

to last a lifetime.



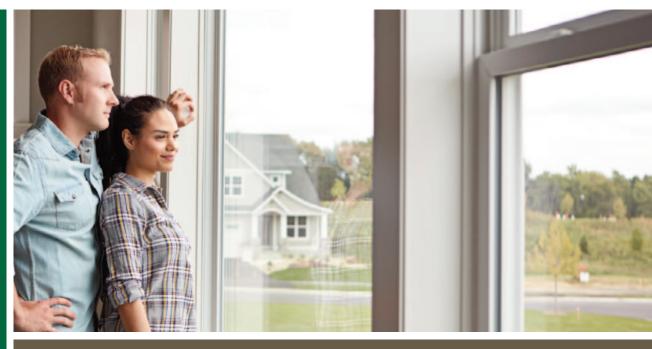




Why Vinyl?

There are many reasons to replace your old windows with new vinyl ones. Vinyl windows are strong, durable, energy efficient, aesthetically appealing, and require little maintenance.

All Majestic replacement windows feature fusion-welded PVC vinyl frames and sashes. The fusion-welded corners add an additional airtight barrier for your home, providing added energy savings. Vinyl is also a great insulator, superior in it's resistance to heat transfer, cutting down on your heating and cooling costs throughout the year. Vinyl also withstands harsh weather and resists scratching, never peeling or cracking. Your Majestic Signature Series windows and doors will continue to look new for years to come.



Our warranty

All Majestic Signature Series windows have a *Lifetime Warranty with glass breakage, one of the strongest warranties in the industry. Covering everything from the frame and sash to hardware and screens for as long as you own your home. As a respected leader in the industry, it's our way of saying thank you. There are no hidden costs to attain this protection. In fact, you can transfer the warranty to the next homeowner.

 ${\bf *Note: Only\ applies\ to\ products\ purchased\ with\ Energy\ Green,\ Energy\ Elite,\ ESM,\ and\ Triple\ Pane\ packages.}$

Admire the view.

ith superior quality and craftsmanship, our Majestic double hung window is built with a unique exterior design that emulates the beauty of a traditional wood window without the care and maintenance.

Each sash, effortlessly and easily slides open, allowing you to let the outdoors in. Best of all, both sashes tilt-in for safe and easy cleaning within the home.

Whether used individually, in multiples, or combined with picture windows, Majestic double hung windows are sure to complement your home for years to come.



Shadow grooved welds provide a clean and finished look.



Our sash and frame has a millwork fit and finish, providing an elegant, stylish appearance.



Stylish locks provide airtightness and security.



Optional

EZ Turn & Tilt Lock

Integrated Sash Lock Hardware

One simple operation controls the unlocking and tilting of the double hung window.









*Note: EZ Turn & Tilt locks are only available with steel reinforced lock rail.





8



it's in the details.

- 1 Heavy duty multi-chambered extrusions provide structural integrity.
- 2 Minimal maintenance and easy operation with tilt-in features and a Teflon® coated constant force balance system.
- 3 I-Beam reinforcement is extremely strong and adds insulation value.
- 4 Foam filled frame and sashes* add energy efficiency & comfort.
- 5 Shadow grooved welded sashes show a clean fit and finish.
- 6 Double strength glass* is heavier and far more durable than single strength.
- 7 Advanced, triple weather-stripping seals for top efficiency performance.
- 8 Heavy duty night latches offer ventilation.
- 9 Low profile sill, sash and frame provides less vinyl and more glass.
- 10 Extruded locking aluminum half screen with heavy duty aluminum corner reinforcements for years of worry free performance.

Reinforced Stiffener I-BEAM

All Majestic windows have reinforced lock and keeper rails which provide structural integrity.

*Double strength glass and foam filled frames and sashes only available on select glass packages. Please refer to our Glass Package details or confirm with your sales representative.

S L I D E R W I N D O W S



irtually unlimited possibilities. When space is limited, the slider is a great addition to any room. Narrow sightlines provide a larger viewing area and give your home an elegant, natural look. The track system with composite rollers allows the sash to glide smoothly, making the window effortless to open and close. A fully welded, multi-chambered frame and sash provide superior strength and durability, with an enhanced thermal performance. The stylish exterior beveled frame design adds elegance and curbside appeal to your home's exterior.





Composite Rollers on Slider

Majestic sliders are available in two and three lites as well as several colors and glass styles to complement your individual taste.

B A S E M E N T H O P P E R

erfect for basements, garages and small areas of a home. Tilting inward, our basement hopper provides both light and ventilation in many hard to accommodate areas in your home. The stainless steel hinges provide durability while the sash tilts inward with easy turn and tilt locks. Designed to keep insects, rodents, and cold air outside of the home, the optional dryer vent provides added protection from the weather and minimizes wall damage during installation.







Beveled exterior frame makes a stylish design statement.



Single-lever multi-point locking system provides security and an unmatched DP-60 Structural Performance Rating when ordered with double strength glass.



Depending on the size, two, three or four keepers align the sash up against the frame tightly, ensuring security and a weather-tight seal.



Stylish, fold-down handles offer a contemporary look with less interference with window treatments.



Casement windows provide sophisticated elegance that complements styles from contemporary to traditional. Clean profiles add charm and style while fusion-welded frames provide strength and durability. These windows can be hinged on either side so the sash opens outward to the left or right in a swinging motion.

Awning windows are perfect for openings where additional protection is required from the weather. Structural and air leakage performance ratings exceed the DP-50 coastal requirements. Sashes open easily with a fold-down crank handle and offer a clear view of the outdoors while providing maximum ventilation.



Available in both horizontal and vertical designs, awning windows are offered in combinations of both fixed and operable units, allowing for optimum functionality and style.





Factory Installed Cable Support System The strongest cable support system on the market.



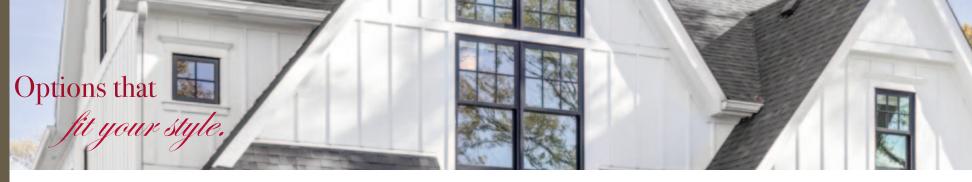
Optional **Maxx-Bay® TK**Insulated Seat board for maximum thermal protection.

ring the outside in. No matter what your individual style may be, bay and bow windows instantly add a focal point with panoramic views to any room. With premium vinyl frame and sash construction, these windows provide energy efficiency as well as elegance to your home. Virtually maintenance free, you can choose from a variety of colors and combinations of styles that add light as well as the appearance of more space. Plus you can choose from our extensive collection of grids and glass options to truly personalize your home.



All Majestic bays and bows are crafted using furniture-grade unfinished birch veneer. Head and seat boards are $1-1/8^{\prime\prime}$ thick and can be finished to match almost any interior.

Optional oak seat board is available.



Color Choices



Solid



Interior Wood Grain



Exterior Standard



Printing limitations prevent exact color duplication. See your Ideal Window supplier for actual color samples.

Grid Options



Contour or Flat





SDL



Colonial



Prairie



WINDOW GRIDS STYLES

Diamond



Craftsman

WOCD

Factory-applied Window Opening Control Devices limit the window's net clear opening to 4" or less.





Blinds Between The Glass

Providing privacy and light control, it's practically maintenance-free. Thermally sealed between insulated glass, privacy blinds feature a hidden cord and easily raise, lower, and tilt with a light touch. Available in select window styles.



One-touch operation

Color Choices







Tan



Sand



Espresso



Slate Gray



Silver Moon





Utilizes a PVC coated, flexible spring steel frame that requires no attachment hardware. This makes installation and removal a one person job.

UltraVue Screen



Obscure Glass



All double hung custom exterior painted windows come standard with a full flexscreen.



ake a grand entrance. Gain a picture perfect view to your yard, deck or patio with the modern look of a Victorian patio door. Designed for smooth, light-touch operation, these doors are engineered for high-traffic use and are reinforced for added strength and security. Constructed from premium vinyl, our patio doors never need painting and are made to endure years of maintenance-free wear.



All vinyl core and exterior



Standard Multi-Point Locking System

Color Options









Grid Options











Colonial

Hardware Options



Standard Elite Handle

Two-Tone color hardware options available.



White Black



Optional Euro Style Handles With KeyLock

Upgrade to this Euro style lock with several color options to choose from. Two-Tone color hardware options available.





Black Nickel Black





Security Options







Security Bar



Guardian Top Lock

Pet Screen

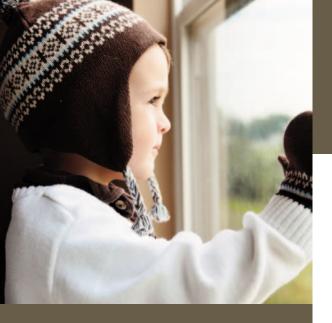


Blinds Between The Glass





All blinds between the glass feature a Kent French Style Sash.



Choosing the right glass for your windows is an important decision. No matter where you live, the Majestic series offers options just right for your climate.

Majestic windows high-performance glass packages are a combination of several energy-efficient elements, each contributing to a superior insulating glass unit resulting in energy savings all year-round.

Consult your window professional for the optimal glass package required for your home.

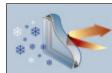
Glass Matters

Options that maximize your energy savings year round

LowE Glass

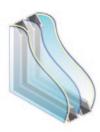
Designed to efficiently and transparently reflect heat, this glass helps keep your home warmer in the winter and cooler in the summer.





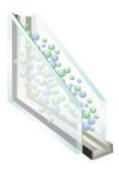
Triple Pane Glass

Three panes of glass, means six surfaces of window pane. This in turn means more surfaces for low-e coatings that can keep the thermal energy produced indoors where it belongs and not heating up the air outside your home! There are also insulation benefits to triple pane glass windows because of the two internal filled spaces rather than just one dual pane. These spaces are filled with argon gas and work to stop heat transfer, as well as cutting down on noise.



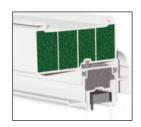
Argon Gas

Argon Gas, 190% more dense than air, slows down the movement of the air within the airspace, reducing the transfer of heat to cold for improved energy efficiency.



Foam Filled Frames and Sashes

Foam can increase the insulating value of the window's frame and sash by up to 30%. This translates into a 3-8% improvement in the window's overall U-Value, enhancing condensation resistance and improving frame rigidity.



Majestic Window does not warrant that inert gas such as Argon, sealed in the insulated glass unit at the point of manufacture, will not dissipate over time.

Not all options are available on all products. Please see your representative for more details.

We go above and beyond to meet and exceed ENERGY STAR® requirements.



Ideal Window Mfg.

Majestic Double Hung Window
IAP-M-25-00166-00001
Vinyl Foam Filled Frame and Sash
Energy ELITE Package

ENERGY PERFORMANCE RATINGS

U-Factor (U.S./I-P) **0.27**

Solar Heat Gain Coefficient **0.22**

ADDITIONAL PERFORMANCE RATINGS

 $\begin{array}{c} \text{Visible Transmittance} \\ \textbf{0.52} \end{array}$

Air Leakage (U.S./I-P)

 ≤ 0.3

U-Factor

U-Factor ratings generally range from .20 to 1.20. The lower the U-Factor, the less energy you will use to heat your home.

Visible Transmittance

Visible Transmittance (VT), measures the amount of light that enters through your windows. The higher the visible light transmission, the more light you get through your windows.

Solar Heat Gain Coefficient

A lower Solar Heat Gain Coefficient (SHGC), means less solar radiation passing through your window. The lower the Solar Heat Gain Coefficient rating means your home will remain cooler during the summer months.

Air Leakage

Every residence experiences some level of air infiltration as a result of air pressure differences between the inside and outside of the home. Keeping air leakage to a minimum is essential for attaining energy efficiency. Structurally strong, tight windows ensure lower heating bills and fewer drafts. To pass the air leakage test and achieve NFRC certification, the window must meet the requirements of a 0.3 rating or better. In accordance to NFRC all labels will read less than or equal to 0.3. Our Majestic double hung has an actual air leakage rating of 0.02!

High Performance Glass Packages Maximize Your Energy Savings Year Round

THERMAL PERFORMANCE COMPARISON

	Double Hung		Dbl Slider		Casement		Picture	
	U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC	U-Factor	SHGC
Energy Smart	0.29	0.28	0.29	0.28	0.27	0.24	0.28	0.30
Energy Green	0.27	0.28	0.27	0.28	0.26	0.24	0.27	0.29
Energy Elite	0.27	0.22	0.27	0.22	0.26	0.19	0.27	0.23
ESM	0.23	0.26	0.25	0.27	0.22	0.23	0.23	0.28
ESM Plus	0.23	0.21	0.22	0.21	0.21	0.23	0.22	0.22
R5	0.21	0.24	0.20	0.23	0.19	0.21	0.19	0.25

Total Unit calculations are derived from computer simulations that are then verified by 3rd party testing in accordance with NFRC 100-04. Total unit performance is based on windows without grids.

Glass Package Details

Energy Smart: Dual pane 7/8" single strength I.G. with soft coat LowE, Argon Gas, and Ultra Intercept Spacer.

Energy Elite: Dual pane 7/8" single strength I.G. with Triple Silver LowE, Argon Gas, Foam Filled Frame and Sashes and Ultra Intercept Spacer.

Energy Green: Dual pane, 7/8" double strength I.G with softcoat LowE, Argon Gas, Foam Filled Frame and Sashes and an Ultra Intercept Spacer.

ESM: Dual pane, 7/8" double strength I.G utilizing a softcoat LowE and a hard coat LowE, Argon Gas, Foam Filled Frame and Sashes and Ultra Intercept Spacer.

ESM +: Dual pane, 7/8" double strength I.G utilizing a Triple Silver softcoat LowE and a hard coat LowE, Argon Gas, Foam Filled Frame and Sashes, and SuperSpacer® Spacer System.

R5: Triple pane 7/8" single strength I.G with two surfaces of softcoat LowE, Argon Gas, Foam Filled Frame and Sashes, and Tin Plated Intercept® Spacer.

Traditional Wood Window Look without the maintenance.









